Huixinda Garment & Accessories Co., Ltd.
深圳市汇欣达服装辅料有限公司

PRODUCT CATALOGUE · 2026 · 产品目录

Solid at rest, Bonded under heat.

常温稳定，遇热即粘。

Hot melt films, webs, pellets, powders and PUR adhesives for garments, innerwear, footwear, automotive interiors and outdoor sports.

热熔胶膜、胶网、胶粒、胶粉与PUR热熔胶，服务服装、内衣、鞋材、汽车内饰与户外运动。

OEKO-TEX® certified
OEKO-TEX® 认证

Solvent-free
无溶剂

New: slow-recovery thermo film
新品：慢回弹温变胶膜



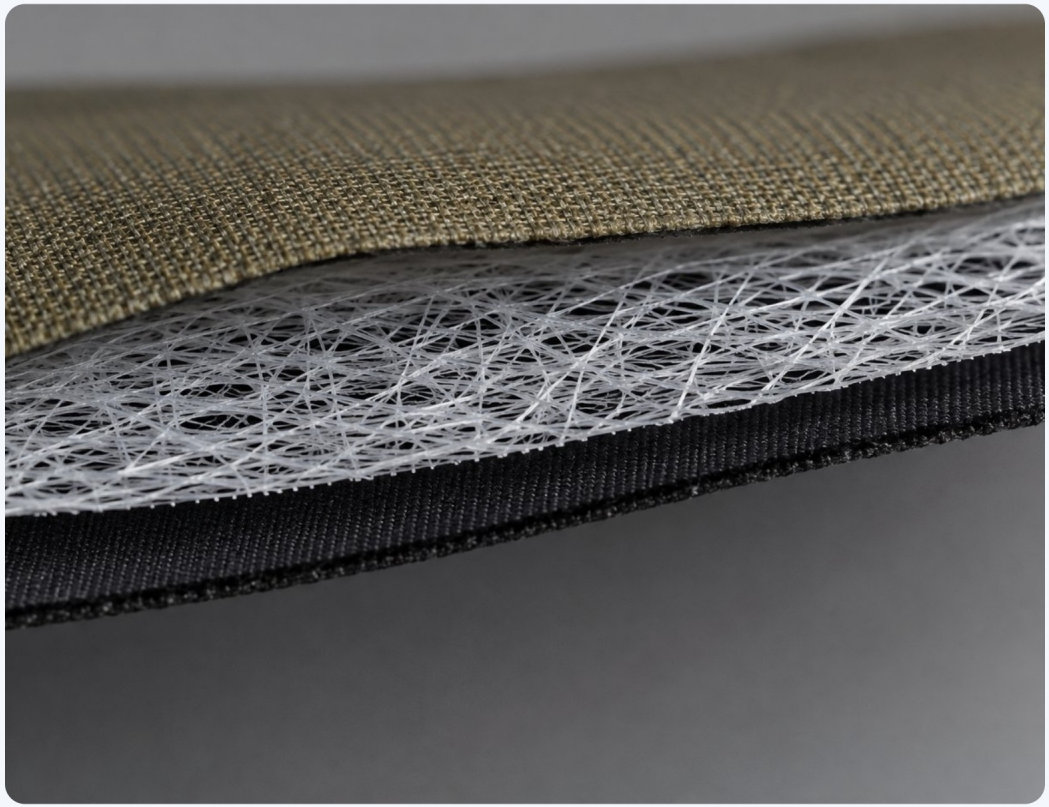
HUIXINDA · Shenzhen, China 中国深圳 · szhuixinda.com

15 years, one material category

15年，只做热熔胶。

Founded in 2012 in Shajing, Bao'an District, Shenzhen, Huixinda develops, manufactures and sells hot melt adhesives. While others diversify, we went deep: films, pellets, powders and webs — all OEKO-TEX® certified and solvent-free.

汇欣达成立于2012年，位于深圳宝安沙井，专注热熔粘接材料的研发、生产与销售。当别人多元化时，我们选择做深：胶膜、胶粒、胶粉与胶网，全部通过 OEKO-TEX® 认证、不含溶剂。



Quality first · Stable product · Integrity · Mutual benefit
品质第一 · 产品稳定 · 诚信经营 · 互利共赢

15
years in hot melt adhesives
年专注热熔胶

13
core products
款核心产品

100%
solvent-free formulas
无溶剂配方

7+
industries served
个服务行业

13 core products
13款核心产品

Films · Webs 胶膜 · 胶网

Code 货号	Product 产品	Material / spec 材质 / 规格
HH-0288	Hot melt film 热熔胶膜	TPU · 0.02–0.3 mm
HH-009-35C	Hot melt film 热熔胶膜	TPU · 0.1–0.5 mm
HH-110-0.015	TPU hot melt film TPU热熔胶膜	TPU · 0.015–0.3 mm
HH-TF-01	Slow-recovery thermo film 慢回弹温变胶膜	Modified PO · New 改性PO · 新品
HH-016-50G	TPU adhesive web TPU胶网膜	TPU · 12–70 g/m²
HH-019-12G	PA adhesive web PA胶网膜	PA · 12–70 g/m²
HH-GD-180	Jelly adhesive net 果冻胶网	TPE · 220 g/m²

Pellets · Powder · PUR · Auxiliaries 胶粒 · 胶粉 · PUR · 辅料

Code 货号	Product 产品	Material / spec 材质 / 规格
HH-GD-3511	Jelly pellets 果冻胶粒	TPE · 35A
HH-80-1	Copolyester pellets 共聚酯胶粒	Copolyester 共聚酯
HH-YA-618	TPU powder TPU热熔胶粉	TPU · 3 particle sizes TPU · 三种粒径
HH-KG-160	Fast-cure PUR 快干PUR热熔胶	Moisture-cure PU 湿气固化PU
HH-090-P8	Slow-cure PUR 慢干PUR热熔胶	Moisture-cure PU 湿气固化PU
HH-YA-818	PUR purging agent PUR清洗剂	Machine cleaning 设备清洁

HH-009-35C

Hot Melt Film 0.1–0.5 mm

热熔胶膜



Soft, jelly-like TPU film that stays elastic and seamless on bonding. Supplied on release paper in six thicknesses.

果冻般柔软的TPU胶膜，贴合后有弹性、无缝，配离型纸，六种厚度可选。

Property 项目	Value 数值
Thickness 厚度	0.1–0.5 mm
Hardness (Shore) 硬度（邵氏）	30A
Peel strength 剥离强度	⩾5 kgf/25 mm
Elongation at break 断裂伸长率	>900%
Processing temp. 加工温度	160–180 °C

MAIN USES 主要用途

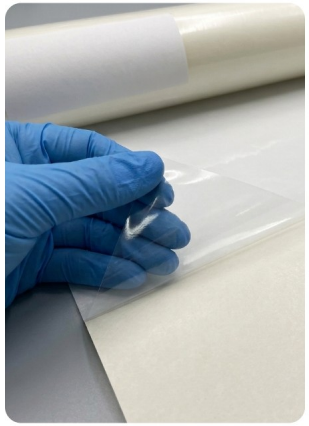
Bra side panels · back closures · centre gore

文胸侧比 · 背扣 · 前胸鸡心位

HH-0288

Hot Melt Film 0.02–0.3 mm

热熔胶膜



Precise, uniform thickness. Bonds seamlessly in place of stitching; soft hand-feel, free of harmful solvents.

厚度精准一致，可实现无痕贴合、取代缝线；手感柔软，不含有害溶剂。

Property 项目	Value 数值
Thickness 厚度	0.02–0.3 mm
Hardness (Shore) 硬度（邵氏）	80A ±3
Peel strength 剥离强度	⩾60 N
Elongation at break 断裂伸长率	>1000%
Processing temp. / time 加工温度 / 时间	140–160 °C / 15–25 s

MAIN USES 主要用途

Seamless sun-protection masks · stretch fabric lamination

防晒口罩无痕贴合 · 弹性面料复合

HH-110-0.015

TPU Hot Melt Film

TPU热熔胶膜



For fixing bra cups: bond the film to the foam first, then laminate to the fabric. High tensile strength.

用于内衣固定罩杯：先将胶膜贴在海绵上，再与面料复合，拉伸强度高。

Property 项目	Value 数值
Thickness 厚度	0.015–0.3 mm
Melting point 熔点	130 ℃
Tensile strength (MD/CD) 拉伸强度（纵/横）	36 / 34 kg/cm²
Elongation (MD/CD) 断裂伸长率（纵/横）	660 / 655%

MAIN USES 主要用途

Bra cup fixing (foam + fabric)

内衣罩杯固定（海绵 + 面料）

HH-TF-01 NEW 新品

Slow-Recovery Thermo Film

慢回弹温变胶膜



Modified PO film that softens with body heat and recovers slowly. ~60% stress relaxation after 200% stretch.

改性PO胶膜，随温度变软、慢回弹，拉伸200%后应力松弛约60%，贴合人体曲线。

Property 项目	Value 数值
Thickness 厚度	0.05–0.3 mm
Stress relaxation 应力松弛	~60% after 200% stretch
Processing temp. / time 加工温度 / 时间	145–175 ℃ / 12–20 s
Wash resistance 耐洗性	60 ℃ wash · dry-clean 水洗60℃ · 干洗优良

MAIN USES 主要用途

Bra cups · anti-gaping cups · knee & waist supports (see Part 3)

文胸罩杯 · 防空杯 · 护膝护腰（详见第三部分）

HH-016-50G

TPU Adhesive Web

TPU热熔胶网膜



White spider-web TPU: breathable and light. For fabric-to-fabric bonding where high bond strength isn't needed.

白色蛛网状TPU胶网，透气性好、手感轻薄，适合对粘力要求不高的布与布贴合。

Property 项目	Value 数值
Weight 克重	12–70 g/m²
Width 门幅	1.5 m
Melting range 熔融范围	98–118 °C

MAIN USES 主要用途

Breathable bonding of two fabric layers

两层面料透气贴合

HH-019-12G

PA Adhesive Web

PA热熔胶网膜



PA web supplied on rolls, used inside padded cotton bra cups.

PA胶网，成卷供应，用于棉杯内层复合。

Property 项目	Value 数值
Weight 克重	12–70 g/m²
Width 门幅	1.5 m
Melting range 熔融范围	150–170 °C

MAIN USES 主要用途

Inner layer of padded cotton bra cups

文胸棉杯内层

HH-GD-180

Jelly Adhesive Net

果冻胶网

White grid with 3 × 3 mm mesh. Slow-recovery and breathable; keeps foam from deforming and adds anti-slip grip.

白色网格，网孔3×3mm，慢回弹、透气，可保护海绵不变形，兼顾防滑固定。



Property 项目	Value 数值
Weight 克重	220 g/m²
Melting point 熔点	110 °C
Processing temp. 加工温度	150–180 °C
Packaging 包装	25–50 m / roll

MAIN USES 主要用途

Foam protection · strapless bras · sports bra anti-slip

海绵保护 · 无肩带文胸 · 运动内衣防滑

HH-GD-3511

Jelly Pellets

果冻胶粒

Flexible, anti-slip and abrasion-resistant. Scrap and finished goods are 100% recyclable.

柔韧、防滑、耐磨；生产废料与成品可100%回收再利用。



Property 项目	Value 数值
Hardness (Shore) 硬度（邵氏）	35A ±3A
Melting point 熔点	130 °C
Processing temp. 加工温度	180–190 °C
Packaging 包装	25 kg / bag

MAIN USES 主要用途

Anti-slip tape · sportswear · footwear

防滑带 · 运动服装 · 鞋材

Sold as-is, or processed into the films above on request
胶粒、胶粉可直接销售，也可按需加工成前述胶膜

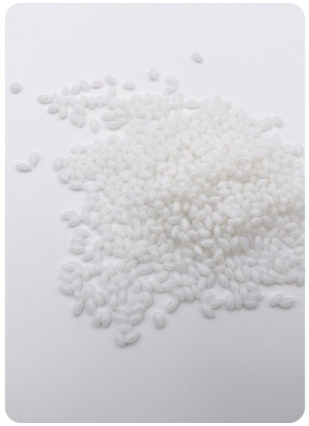
HH-80-1

Copolyester Pellets

共聚酯热熔胶粒

White powder or granules. Stable melting range, no pungent odour, compatible with a wide range of fabrics.

白色粉末或粒状，熔程稳定，无刺激气味，适用面料范围广。



Property 项目	Value 数值
Melting range 熔融范围	115–125 °C
Processing temp. 加工温度	180–190 °C
Packaging 包装	25 kg / bag

MAIN USES 主要用途

Garments · footwear · textiles · innerwear

服装 · 鞋材 · 纺织品 · 内衣

HH-YA-618

TPU Hot Melt Powder

TPU热熔胶粉

White TPU powder in three particle sizes (0–60 / 0–80 / 80–170 µm). Excellent wash resistance at 40–90 °C.

白色TPU胶粉，三档粒径可选(0–60 / 0–80 / 80–170µm)，40–90°C水洗表现极佳。



Property 项目	Value 数值
Melting range 熔融范围	105–130 °C
Processing temp. 加工温度	130–160 °C
Packaging 包装	25 kg / bag

MAIN USES 主要用途

DTF printing · heat transfer · powder bonding

DTF烫画 · 热转印 · 撒粉粘合

HH-KG-160

Fast-Cure PUR Hot Melt
快干PUR热熔胶

Moisture-curing: flexible, fast-curing and low-odour, with good cold and oil resistance.

湿气固化型，柔韧性好、固化快、低气味，耐寒耐油。



Property 项目	Value 数值
Melting point 熔点	125–135 °C
Packaging 包装	20 kg / 200 kg drum

MAIN USES 主要用途

Wool, linen and cotton lamination · coated materials · paper

毛 · 麻 · 棉布复合 · 涂层材料 · 纸

HH-090-P8

Slow-Cure PUR Hot Melt
慢干PUR热熔胶

Tacks on application, then cures with ambient moisture. Longer open time for large-area lamination.

上胶即可初粘，随后与空气中湿气反应固化，开放时间更长，便于大面积复合。



Property 项目	Value 数值
Melting point 熔点	25–50 °C
Packaging 包装	200 kg / drum

MAIN USES 主要用途

Textile lamination · foam bonding · coated fabrics

纺织复合 · 海绵粘接 · 涂层面料

Slow-Recovery Thermo Film

慢回弹温变胶膜

Holds its shape at room temperature, softens on contact with the body and follows each wearer's contours — then recovers slowly after stretching. Better-fitting cups, gentler supports.

室温下保持形状，贴近身体后逐渐变软，顺着每个人的身形贴合；拉伸后慢慢回弹——让罩杯更合身、护具更不勒。

Modified PO 改性PO	OEKO-TEX® certified OEKO-TEX® 认证	0.05–0.3 mm 厚度 Thickness



Warmer means softer

温度一升，材料就变软

Room temp · below 20 ℃
室温 · 20°C以下

Firm, holds its shape

偏硬，保持形状

Stays stable through cutting, sewing and shipping, so it is easy to process.

裁切、缝制、运输时不易变形，便于加工。

→

Skin contact · ~28 ℃
接触皮肤 · 约28°C

Gradually softens

逐渐变软

Body heat turns it from firm to soft — smoothly, with no foreign-body feel.

体温传入后，材料由硬转软，过程柔和、没有异物感。

→

Body temp · ~32–37 ℃
体温 · 约32-37°C

Moulds to the body

贴合身形

Follows the shape of bust, foot or head, spreading pressure so it digs in less.

顺着胸型、脚型、头型变形，压力分散，勒感降低。

Four reasons it fits better

四个理由，让产品更合身

01 Thermo-softening 温变软化

Turns from firm to soft between room and body temperature, adapting to different shapes — one cup fits more bust shapes.

在室温与体温之间由硬转软，自动适应不同身形，一款罩杯对应更多胸型。

Softening range: 20–37 ℃ 软化区间：20–37℃

02 Less pressure 低勒感

Under sustained stretch, the holding force drops over time (stress relaxation), so it doesn't dig in during long wear.

拉伸并保持后，维持形变所需的力随时间下降（应力松弛），久穿不勒。

~60% stress drop after 200% stretch 拉伸200%后应力下降约60%

03 Slow recovery 慢回弹

Returns gradually once released — cups don't gape or collapse, and supports stay snug.

外力释放后缓慢恢复原状，罩杯不空杯、不塌陷，护具贴合不松垮。

Full recovery 1–2 min after release 释放后1–2分钟完全回复

04 Efficient processing 加工高效

Heat-press straight onto fabric or foam. Washable and dry-cleanable, ready for volume production.

热压即可与面料、海绵复合，耐水洗、耐干洗，适合批量生产。

145–175 ℃ · 12–20 s · 2–5 bar 145–175℃ · 12–20s · 2–5bar

Made for close-fitting, load-bearing areas

用在贴身、受力的地方



In production 已量产应用

Bra cups

文胸罩杯

Fits more bust shapes

贴合胸型，适配更多尺码

In production 已量产应用

Anti-gaping cups

防空杯

No gaping, no collapse

慢回弹，罩杯不空、不塌

In production 已量产应用

Knee & waist supports

护膝护腰

Snug on joints, all day

贴合关节，长时间佩戴不勒

Potential 可拓展

Footwear

鞋材

Insoles and toe caps

鞋垫、鞋头，减少磨脚

Potential 可拓展

Caps & hats

帽子

Sweatbands that follow the head

内侧汗带，贴合头型

Potential 可拓展

Bag straps

箱包肩带

Spreads shoulder pressure

分散肩部压力

From innerwear to car interiors

从一件内衣，到一台汽车



Footwear 鞋材

Upper and sole bonding, wear- and flex-resistant

鞋面与鞋底粘接，耐磨耐弯折



Automotive interiors 汽车内饰

Seat fabrics and door linings, heat- and oil-resistant

座椅面料、门板内衬，耐热耐油



Outdoor sports 户外运动

Anti-slip tapes and sportswear lamination

防滑带、运动面料复合

Garment trims 服装辅料

Fabric lamination, interlining bonding

面料复合、衬布粘接

Bras & innerwear 文胸与内衣

Cup moulding, anti-slip fixing

模杯定型、防滑固定

Furniture 家具

Sofa leather and filling bonding

沙发皮革、填充物粘接

DTF transfer DTF烫画

Powder bonding, heat transfer

撒粉粘合、热转印

05 — CONTACT　联系我们

Request a sample or a quote

索取样品或报价

Tell us about your material and application — we'll follow up with selection advice and technical support. Samples and custom orders welcome.

告诉我们您的材料和用途，我们会提供选型建议与技术支持。欢迎打样与定制。

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